

SOUTH PRODUCTION NOTES

Aug 19, 2015
3-11 Shift notes

BASF EMPLOYEES
266 Last Recordable
200 Last Lost Time

Freight Elevator in 31 is temporarily repaired. Please see instructions before using.

#1 MED / AI 3952:

Running batches now, it is taking a little longer to get the powder to the hopper. Programming changes have been made. Ran for first half of shift due to manpower.

#1 RC / AI 3952:

Continue feeding, keep up with extruder. Having problems with a lot of material coming out of the clean up door on the feed end of the calciner. We have slowed the feed rate down to between 450-500. If the clean up door issues continue please shut down per Kristen. If calciner is shut down shut down MED.

#2 MED line / Cu 0860:

Need to retrieve bags 16 and 17 from Lot 510. These will be next used on 0860 batches (contact Justin when found).

#2 RC/ Cu 0860:

Hold. Calciner is down for trunnion roller repair.

#3 MED line / D-1702 done, D 0715 next:

Cleaning (D 0715 next, clean-up sheet on GL desk). Needs to be unlocked and waiting on extruder pins to be finished then it is ready to go. Plan is to make 1 batch on midnights. Then hold until morning.

Having set of extruder pins made up. If it is after mechanic has left he said he would leave them down on the bench.

#3 RC / D-1702:

Calciner was reversed on 2nd shift Monday. Still needs to be cleaned.

#4 RC / D-0222 next

The purge air/thermowell tube still needs cleaned off and the screener needs to be reassembled.

And if the blowdowns have been fixed? Work order was written a while ago.

Need an alternate oversized screen size. Cannot locate 2M, use 3M or Grodecki will advise

Update: Walked through with Grodecki this afternoon. Was asked to hold off on doing anymore cleaning until the morning.

#5 RC / Cu 3818:

Temps down, Maintenance has removed the thermocouple and knockers from the calciner....contractors also working on the 4 roto-locks around the calciner. The thermocouple needs to be cleaned.

Cleaning started on second half of 2nd shift Wednesday.

Clean up sheet on GL desk.

#6 RC & Dryer / D 1756

North pump was confirmed to be circulating, but when feed was restarted to the calciner the stack began to exhaust again. Elliott tried manipulating the fresh air control valve to get the exhaust to settle, but exhaust began to come out of calciner feed end. Bodmann notified, feed is down until this can be resolved.

The line from the south pump has been snaked and is flowing. Unsure where the issue is with the suction and fresh air intake. Left down due to being unsure about air intake issues.

West Pfaudler / D-0222 done, cleaning

All lines washed pfaudler washed. Lid needs to be put back on.

East Pfaudler/ D 1756:

Hold until #6 and sly issues resolved.

6 Tank:

Tank empty

7 Tank: KLP solution

Clean.

National Dryer / D-0222.

Shirmer blasted belt, need to perform quick rinse and should be done.

PK Blender: 3915 Pill Mix done, Catoxid next

Last two pill mix batches made, will switch to Catoxid next.

Need to keep bldg 9 clean as the repack equipment is still set up. Only bring material that you will use in your shift so that it does not clutter the area.

Abbe Blender: D 5206 is next

Tagged out of service until gate is repaired. Will also need to walk through piping and other inspections with Lucas soon, as D 5206 will be coming in a few weeks

Need to install a new HF Pump soon. WOW

Tower 3 / E 474:

Running. Continue.

NOTE: Continue QVAM drum leveling. DO NOT CLOSE LAST DRUM as we need to add all lab samples to the last drum.

Tower 6 / Cu 0860:

Tower running. Will be down maybe late Wednesday night

North Screener / Cu 0860:

Repairs made. Can run if manpower is available.

South Screener / E 474 next:

Switching to E 474. Has been completely pulled apart and has been thoroughly washed. Needs to be buttoned up after it has dried. The correct screens are over by the screener.

#2662 (west) Pill Machine / AI-3915:

Continue.

#2664 (east) Pill Machine / AI-3915:

Electrician worked on protection fault issue, Ok now and running again.

TK #2 / V 2010:

Done.

TK #4 / Cu 0540 finishing, 2508 next:

Changeover is complete. Need to change the screens and change the fines and over and the dust collector. Temps are coming down.

Harrop Kiln / AI 3920:

Loading and Unloading.

Building 27 Belt Filter / 5020:

Continue as we have manpower.

PRODUCTION PRIORITIES:

- 1) West Pfaudler
- 2) South Precip/Dry
- 3) Horne Tableting
- 4) #6RC/East Pfaudler
- 5) #2 RC North (if feed is available)
- 6) #3 MED/#3RC
- 7) #5 Calciner
- 8) #2 MED/#2 RC
- 9) #4 Tunnel Kiln
- 10) #4 Calciner
- 11) Reduction Towers